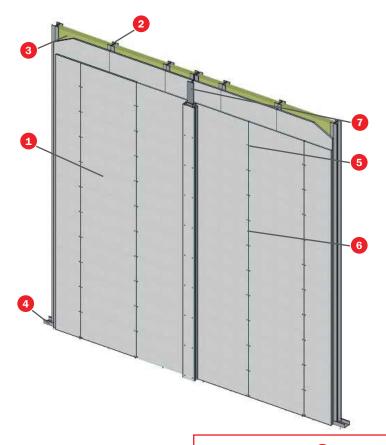


5.3 TECBOR® A 12+12 - EI-90 INDEPENDENT WALL LINING



TEST

Standard: UNE EN 1364-1 Laboratory: CIDEMCO Test N°: 19216-1/-2 M1

SOLUTION

- 1 Tecbor® A 12 mm boards
- 2 70x36x0,6 mm H-shaped stud
- 3 60 mm (30+30) and 100 kg/m³
- 4 73x30x0,5 mm runner
- 5 3,5x35 mm self-drilling screw
- 6 Tecbor® joint paste
- Metal profile

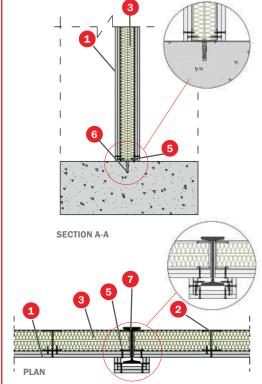
DESCRIPTION OF ASSEMBLY

Attach 73x30x0.5 mm runners and assemble 70x36x0.6 mm studs every 610 mm. Fill in frame with 60 mm (30+30 mm) and 100 kg/m3 rock wool panels.

Attach both Tecbor® A 12 mm board layers with 3.5x35 mm selftapping screws every 200-250 mm alternating the layers.

Use Tecbor® joint paste in screw heads and between boards.

Upon running the test, a 0.6 mm thick galvanised



sheet was mounted on the unexposed surface, fixed to the studs with 13 mm sheet-metal screws. This sheet is not fire resistant; therefore, it can be replaced in the final assembly.

An IPN 140 metal profile was placed in the test furnace frame centre.